# expandacom Assembly Instructions





### **Assembly Instructions**

### **General assembly instructions**

- Read instructions thoroughly before commencing assembly
- · For best results assemble on level, solid ground or it may affect alignment of the wall and ceiling panels
- On initial assembly, hand tighten all nuts and bolts then once full assembly has been completed, tighten again with socket/spanner
- · Keep all components and packaging if you plan to demount, move and reassemble in new location

### The tools you will need

- 13mm spanner
- 19mm spanner
- · Socket set including 13mm and 19mm sockets
- Screw driver

### Safety notes

Please review all safety implications before commencing installation including suitability of desired location, local hazards, access and personnel involved in assembly. If in any doubt refer to your company's Health & Safety officer or seek professional advice. Due care should be taken when lifting, assembling and demounting the unit.

### General notes after assembly

- Once assembled, the unit can be lifted and re-positioned using a fork lift or crane \*
- · For demounting and relocating in flat-pack condition, using the original packaging is recommended

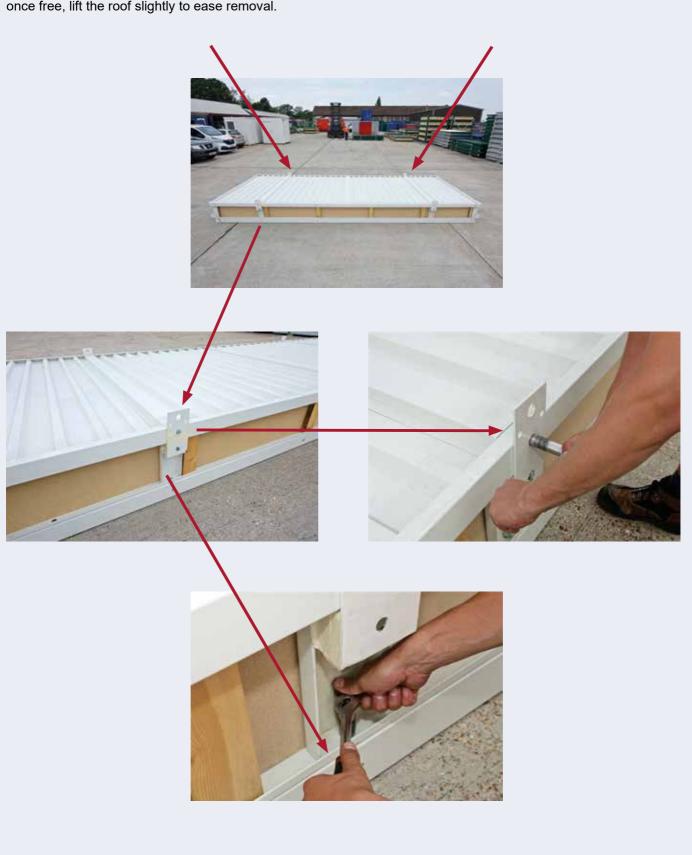
### **Terms explained**

- · Capture nuts This refers to nuts that are pre-attached to the component.
- · Chassis The main floor component
- Hand tighten Tightened by hand so secure to hold in place but loose enough to allow for small movement
- Demounted When the unit is disassembled and returned to its original flat-packed state

<sup>\*</sup> Additional fixings required



Remove the 4 travelling brackets. Each has x2 bolts that should be unscrewed using a 19mm spanner and once free, lift the roof slightly to ease removal.





Disassemble the roof structure and free from unit by removing the travelling bolts. There are x4 on roof joining cover (on top) and x12 along the ring beam on each long edge. The roof will now be in 2 sections.





Remove the 4 corner sections by unscrewing the x4 19mm bolts on each.

KEEP THESE SAFE for re-use later











Remove the timber packing and discard. Now remove all components and stack leaving enough space around the Expandacom to work.

**PLEASE NOTE** – The last panels to be removed (which are packed directly on top of the floor chassis) are slightly shorter and should be kept apart – These are the roof panels.







### IMPORTANT INFORMATION

If your Expandcom has been delivered and sited in the place where it will be used, ignore steps 5 and 6 and do not disassemble the floor chassis. If you need to carry the Expandacom components to a new location and would prefer to break them down into more manageable sizes, follow steps 5 and 6



Disassemble the floor chassis. Remove the 4 bolts that hold the lower ring beam in place – 4 per long edge and once free, the 4 sections of the base section pull apart.







Relocate Expandacom to the desired location (ensure flat solid ground) and reverse the process by slotting the 4 sections back together and re-using the bolts and washers.





Assemble the first corner post and slot the plastic cruciform shaped support in plate then affix using x2 19mm bolts. The outer rounded corner support section is then bolted in place using x4 19mm bolts. This forms a channel on each side for the side panels to fit into.

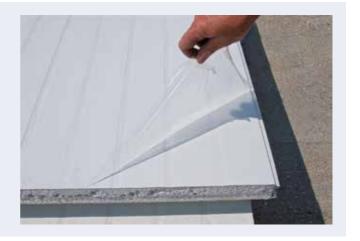








Remove the protective plastic membrane from all the side panels prior to installation.





Slide the first wall panel in place starting with the long edge.



Remember - at this point you should decide where the x2 window and 1x door panels should be positioned.



Install the remaining x5 wall panels in place to complete the back wall. These will slot in place and require no fixing.





Install the corner section at the end of the back wall and secure in place, repeating the process from step 7.





Install the long edge top ring beam which supports and holds the wall panels in place. Align the protruding pin with the hole and push in place to secure (Refer to image for which holes to use.)









Now install one of the end walls using x1 quarter sized panel and x2 standard sized panels.







Install the corner section at the end of the back wall and secure in place, repeating the process from step 7.





Install the short edge top ring beam which supports and holds the end wall panels in place. Align the protruding pin with the hole and push in place to secure. (Refer to image for which holes to use).





Install the remaining end wall using x1 quarter sized panel and x2 standard sized panels.





Install the second side wall using x5 remaining standard sized panels.





Slide the cruciform shaped plastic corner support in place (from the top) to join the side wall to the end wall and affix using x2 19mm bolts. Then install the rounded outer corner section using x4 19mm bolts.







Install the other short edge top ring beam which supports and holds the end wall panels in place. Align the protruding pin with the hole and push in place to secure.





Install the remaining long edge roof beam which supports and holds the side wall panels in place. Align the protruding pin with the hole and push in place to secure.





Install the roof panels x5 by lifting and slotting them into position. No fixing required.









Unlock the door and install the door handle. Use the long screws with locking sleeve to affix in place. Affix vanity cover to door assembly by snapping in place, one per side.











Install window fixings. The windows (x2) are supplied in locked position for safe transit. To install handles open the plastic cover to expose screw holes. Insert screws and tighten then close the plastic cover. Repeat for each window.









Install the outer roof section by sliding the first half in place. Now slide the second half in place and lift slightly to allow overlap to slot together.







Install the roof fixing brackets x8 to secure the top roof section to the wall sections. Use 13mm bolts, washers and captive nuts. There are 2 brackets per corner.







Install the top ring beams (one per long edge). Secure with x2 19mm bolts and x4 13mm bolts, each with washer and captive nut.







Install the top roof joining panel using x14 13mm bolts, washers and captive nuts.





Now's the time to check all the bolts are secured tightly.



### **Congratulations!**

Your Expandacom is now fully assembled and ready to use.

## expandacom

### **Accessories**

Your Expandacom is now ready for use but don't forget, we also have a wide range of handy accessories that means you can personalise your units around your own specific needs:

### **Electric Pack**



### **Short Ending Linking Kit**



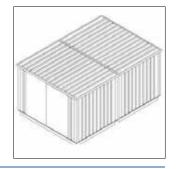
### Stacking / Lifting Kit



### **Window Grill**



### **Long Side Linking Kit**





**Expandastore**- Flat-packed storage unit



**Expandacom**- Flat-packed office/ accommodation unit



**Expandakabin** - Flat-packed office unit home and commercial use.



**Expandachem**- Flat-packed storage unit for the safe storage of chemicals and lubricants.



**Bikestore**- Flat-packed secure storage unit for cycles, motorcycles and tools.



**Gardenstore**- Flat-packed secure storage unit for all your garden equipment.

The Expandarange of flat-packed buildings is available from:

### **TP Structures Ltd**

01743 818 366 sales@tpstructures.co.uk www.tpstructures.co.uk